



NELMOR-GRANULATE

GPH SERIES CENTRAL GRANULATORS



CUTTING CHAMBER DESIGN WITH ROTATING END DISCS

- Prevents polymer “melt-down”
- Virtually eliminates “endplate smearing”
- End ring (disc) rotates in relationship to the cutting chamber, improving airflow and minimizing frictional heat generation

TWIN SHEAR™ ROTOR DESIGN

- Creates “scissor cutting” action, reducing energy consumption
- More efficient than chopping motion knife designs
- Allows the GPH Series to handle the most difficult plastic purging
- “Rotor lock” holds rotor in place while torquing knives

SPLIT CHAMBER

- Raises the upper half of the cutting chamber and lowers the screen cradle and discharge assembly via motorized screw jacks
- 50% reduction in clean out time
- Simplifies access for knife adjustments and replacement
- Allows further reducing of service downtime by not requiring the air evacuation piping system to be disconnected

STANDARD FEATURES

- Dual flywheel high torque design
- Unique rotor and disc design reduces frictional heat, helps prevent end-plate smearing
- Exclusive Twin Shear™ slicing action reduces energy consumption, fines and extends knife life
- Split chamber, easy cleanout service access

OPTIONS

- Up to 200 hp
- Hog style rotor
- Raised bed knife
- Conveyor feed system with amperage feedback



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www..com



**WHITLOCK/
MATERIAL
HANDLING**



HEAT & COOL



**BLEND &
RECLAIM**



**NELMOR/
GRANULATE**



**DOWNSTREAM
EXTRUSION**



AUTOMATE



**SYSTEMS
CONTRACTING**



SERVICE



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Clamshell opening design allows for easy access during cleaning and maintenance



Twinshear™ rotor directs material to center of cutting chamber, improving cutting efficiency and reducing side wall "smearing of material"



Screw jack design opens hopper and lowers screen cradle

Specifications	GPH2039	GPH2056
Throat Size	20" x 40"	20" x 56"
Cutting Circle	18"	
Throughput (3/8" screen)	2500	3500
Infeed	Conveyor	
Cutting Chamber	(2) Bed	
Rotor	3-blade Twin High Shear	
Rotor Knives	(3) HCHC	
Bed Knives	(2) HCHC	
Screen Diameter	3/8"	
Base	Airveyor	
Discharge	Airveyor	
Motor (tefc)	100	125
Drive	V-Belt	
Electrical Components	Safety switches wired into common junction box	
Controls	To suit voltage - 110V at operator station	
Accessories	Conveyors, blowers, cyclone separators to suit application	
Feed Height	102"	
Length	87" (2200 mm)	
Width	126" (3200 mm)	148" (3700 mm)
Height	122" (3100 mm)	122" (3100 mm)
Weight (lbs)	14,000	17,000

Ruggedly built to international standards, these machines will handle a wide variety of applications including bulky blow molded parts, thermoformed web and cut-sheet products, extruded sheet and film, plus the full gamut of post-consumer plastics for recycling operations.



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